ECS8X A-Chromatic Sealers

ESC8X A-Chromatic Sealers are designed to provide the ideal foundation for ENVIROBASE® High Performance basecoat when performing blend repairs. Thanks to the latest in resin technology, these advanced sealers produce a level surface with minimal texture in the blend edge, allowing the basecoat to lay impressively flat. The result is a smooth transition from sealer coverage to original color foundation. By applying the recommended gray shade, an ECS8X A-Chromatic Sealer greatly enhances the ability to achieve an invisible repair with less basecoat material, while maximizing color holdout.

ECS8X sealers are available in three shades: G1 white, G5 gray and G7 dark gray, and they can easily be blended into shades G3 and G6.

**PRODUCTION FRIENDLY**
- 4:1:1 mix ratio
- Low, mid and high temp reducers
- Available for all North American markets

**APPLICATION EASE**
- Superior flow and leveling
- Provides for easy blending of basecoat color
- Uses standard reducers and one hardener for all undercoats

**SUPERIOR APPEARANCE**
- Produces superior blend repairs
- Maximizes color holdout
- Ideal for matching translucent colors
- Only 15 minutes flash before topcoating
## Application Guide:

<table>
<thead>
<tr>
<th>Mixing</th>
<th>Sealer</th>
<th>Hardener</th>
<th>Reducer</th>
</tr>
</thead>
<tbody>
<tr>
<td>ECS8X</td>
<td>EH391/EH392</td>
<td>ECR65/70/75</td>
<td>Recommended</td>
</tr>
<tr>
<td></td>
<td>Compliant</td>
<td>D8764/74/67</td>
<td></td>
</tr>
<tr>
<td></td>
<td>DT1845/50/55</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Pot life:</td>
<td>1 hour @ 70°F/21°C</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### Application

<table>
<thead>
<tr>
<th>Apply:</th>
<th>1 coat</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dry film build:</td>
<td>0.7—1.0 mils</td>
</tr>
<tr>
<td>HVLP:</td>
<td>10 PSI at the cap</td>
</tr>
<tr>
<td>Compliant:</td>
<td>29-40 PSI at the gun</td>
</tr>
<tr>
<td>Fluid tip:</td>
<td>1.4-1.6 mm or equivalent</td>
</tr>
</tbody>
</table>

### Drying

- **Flash before topcoating:** 15 minutes @ 70°F/21°C
- **Dust free:** 10 minutes @ 70°F/21°C
- **Tape time:** 1 hour @ 70°F/21°C
- **IR (Infrared):**
  - 10 minutes Medium Wave
  - 5 minutes Short Wave
- **Overcoat/recoat:** 15 minutes @ 70°F/21°C after 72 hours. If the sanded film is below 0.7 mil, the sealer must be reapplied.
- **Sanding:**
  - Wet: P1000 / US 500 grade paper
  - Dry: P1000 / US 500 grade paper

Please refer to EB-815 Product Data Sheet for further details on proper usage.