# PD-0200NR

**BARE PLASTIC PREP - PLASTIC PREP SYSTEM**

**CAUTION: WEAR THE PROPER SAFETY PROTECTION DURING THIS PROCESS.**

<table>
<thead>
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<th>Step</th>
<th>Description</th>
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<td>1</td>
<td>Review the work order to ensure that all parts to be painted are present and that the repairs are understood.</td>
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| 2    | Using the SU4901 Clean and Scuff Sponge:  
  a. Tear open the scuff sponge bag. Clean and abrade the substrate thoroughly. Verify thorough abrasion. Use one (1) package per full-size plastic bumper part.  
  b. Rinse very thoroughly with water. NOTE: Water should sheet (run off) from the surface. If water beads up, repeat the cleaning process before proceeding.  
  c. Blow or wipe completely dry with clean cloth and insure that the entire surface has been totally de-glossed. |
| 3    | Using SXA103 MULTI-PREP™:  
  a. Apply a liberal amount of SXA103 Multi-Prep cleaner onto a clean cloth and clean the part. Be sure SXA103 is completely dry before proceeding to the next step. |
| 4    | Using the SU4902 Plastic Adhesion Wipe:  
  a. Tear open the adhesion wipe bag, wring out the excess liquid and apply a light even coat over the entire area. Use one (1) package per full-size plastic bumper part.  
  b. Wipe in one direction to minimize product overlap.  
  c. Allow for a 5 minute flash time, verify that the part is dry and dull in appearance. |
| 5    | Apply a single light coat of either SU4903 (qt.) or SUA4903 (aerosol) to the prepared surface. Allow for a 5 minute dry time or until completely flashed to a matte finish. |
| 6    | Apply primer surfacer if there are scratches, chips, or other imperfections. If not, apply a coat of primer sealer. Use the recommended G1-G7 shade for the basecoat color to be applied. |

! To maximize coating flexibility and chip resistance, follow product instructions for using flexible additive in the primer surfacer, primer sealer, and clearcoat. Use activator in the basecoat.